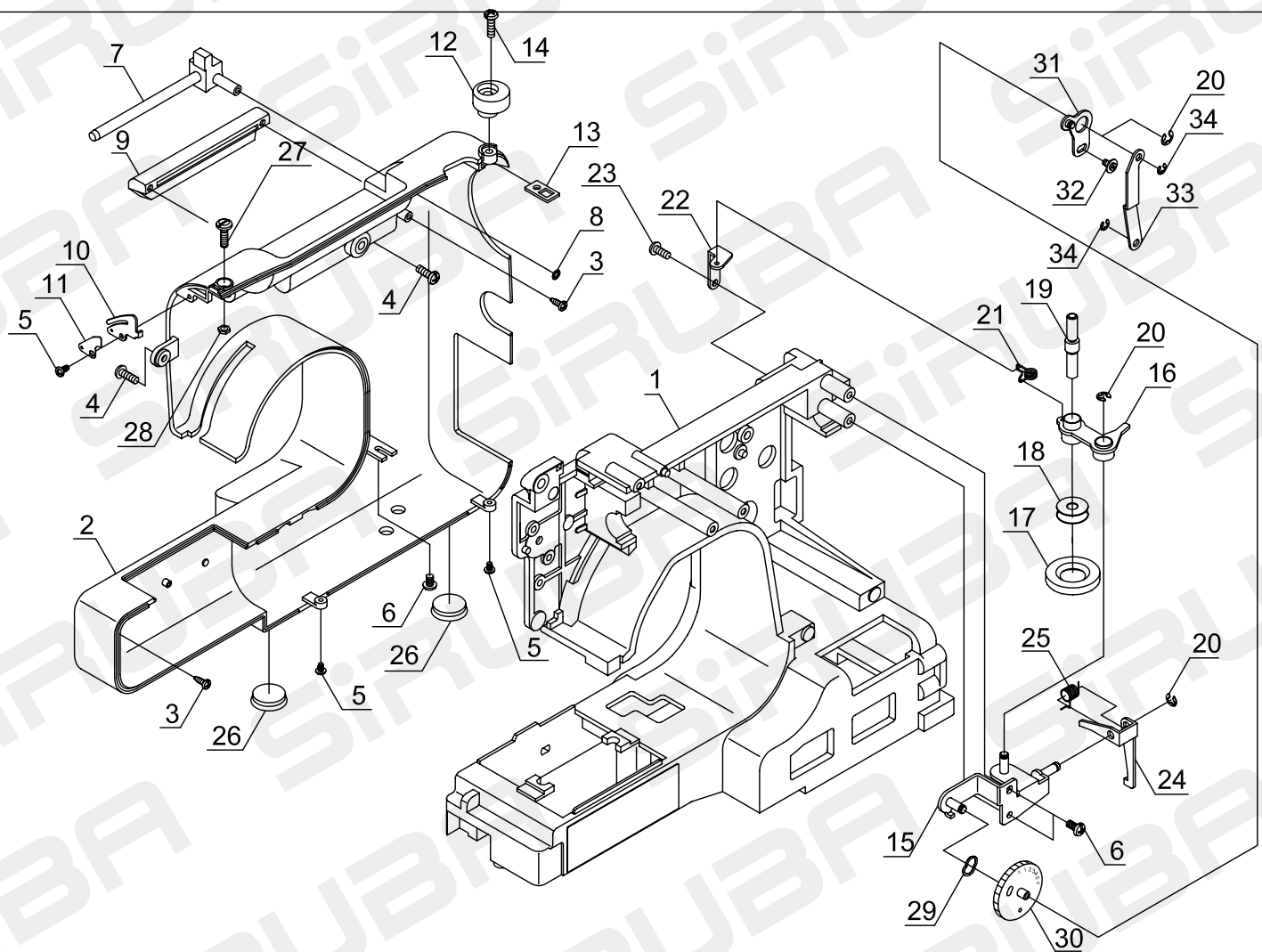
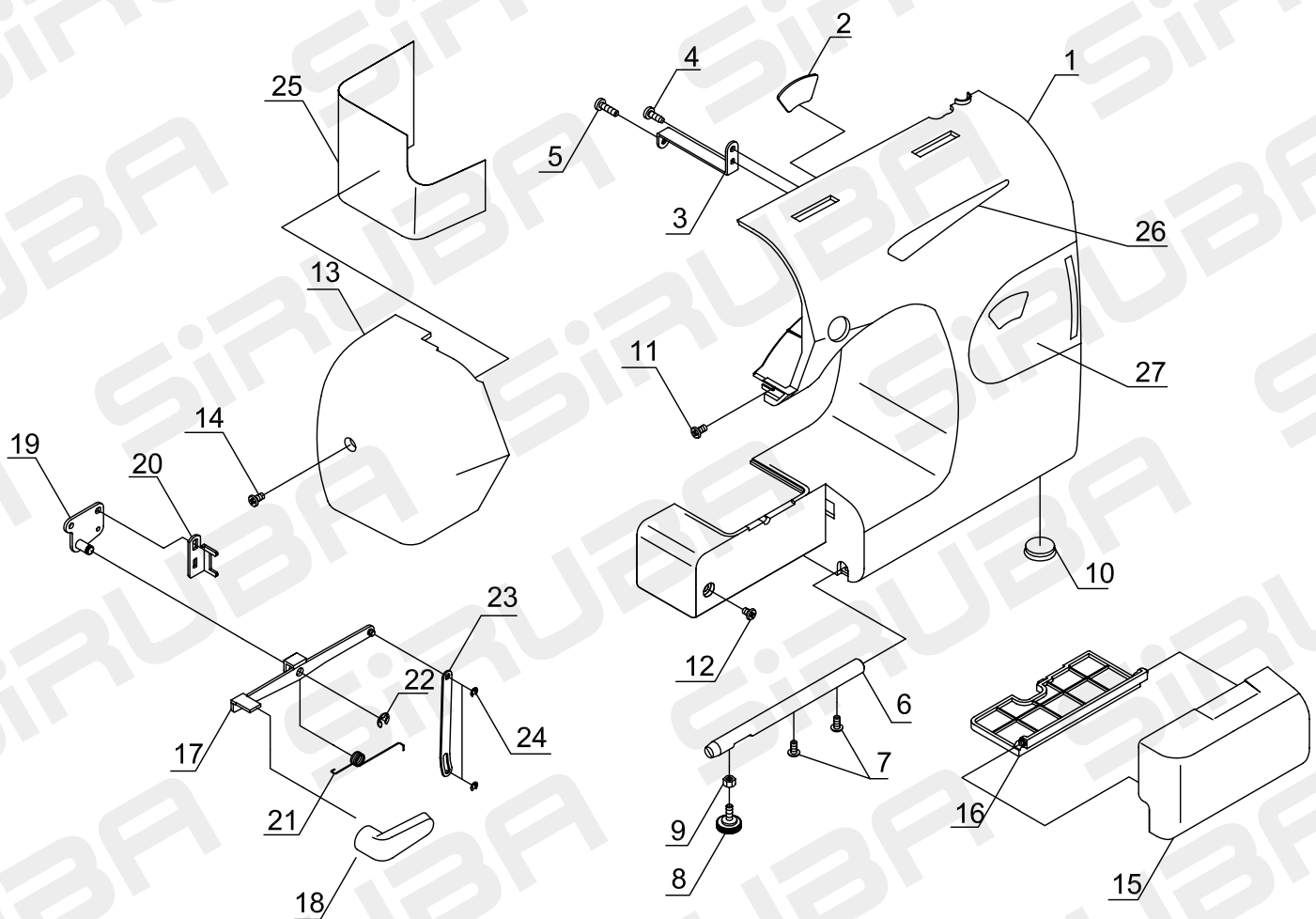


PARTS LIST

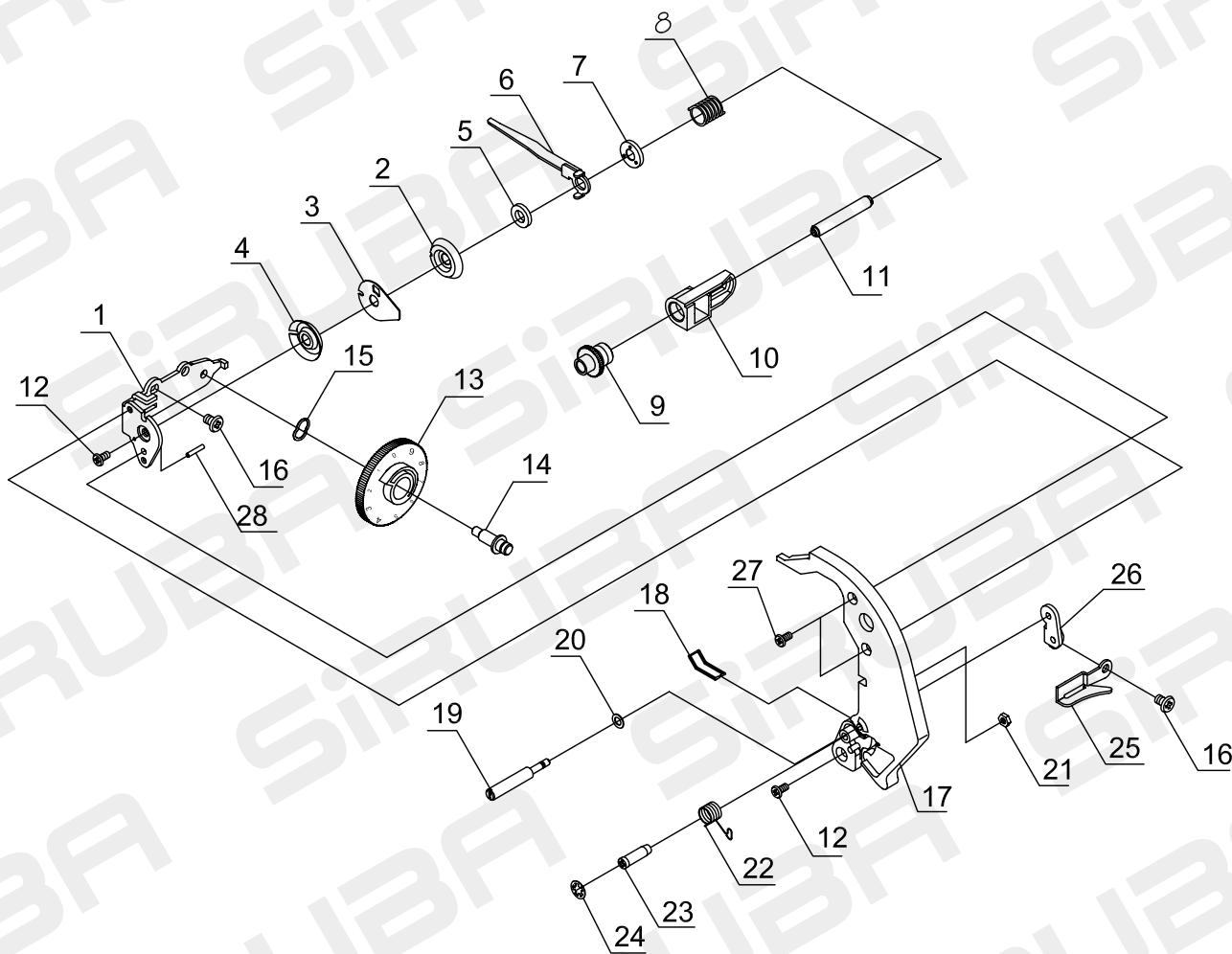




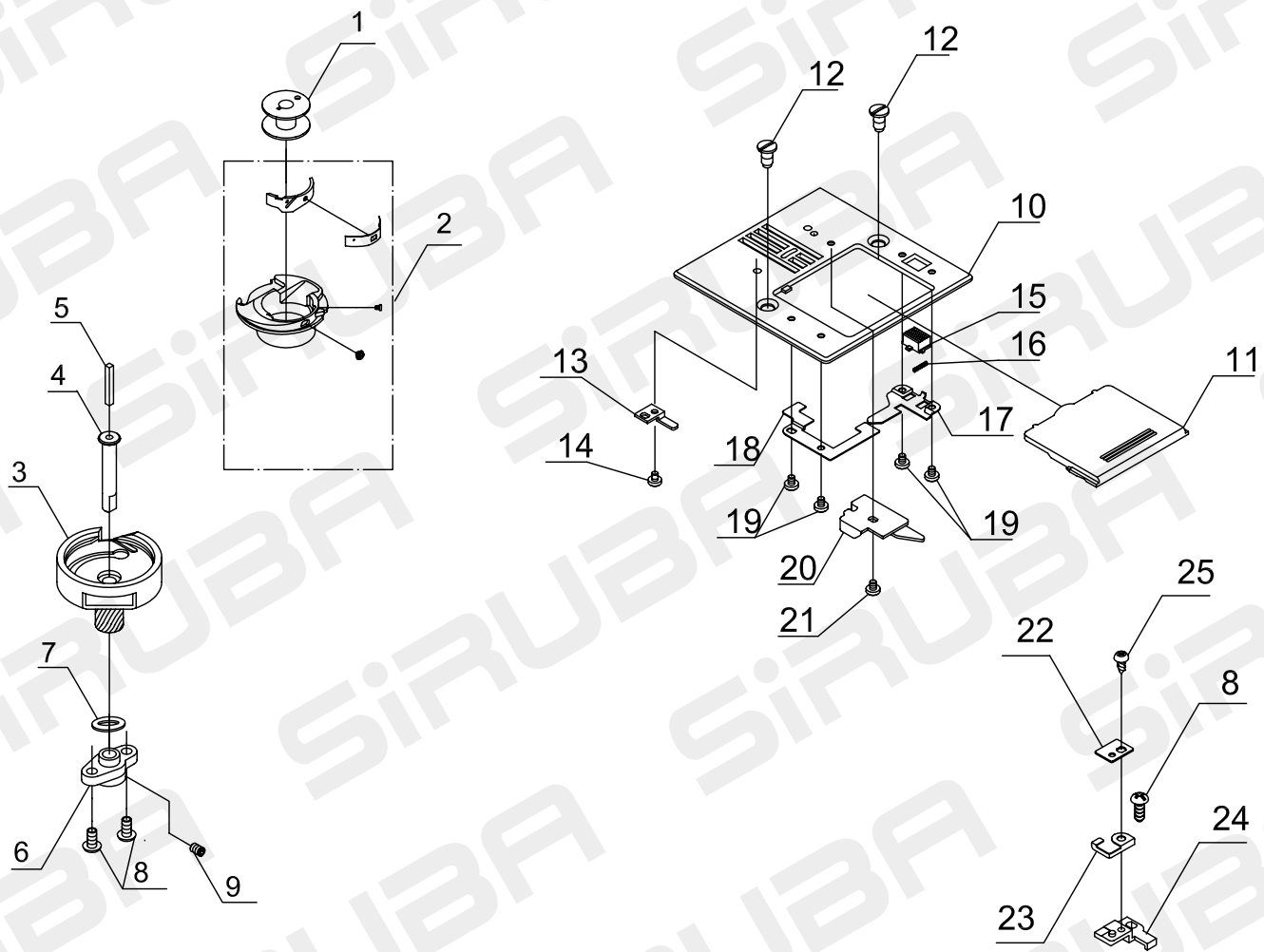
Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-168001	Arm	30	SJ-168090	Zigzag regulate dial
2	SJ-168202013	Back cover	31	SJ-730181	Zigzag regulate crank
3	SJ-000087300	+-pan head T screw 3X12	32	SJ-000082408	+-binding head screw 3X6
4	SJ-000081603	+-binding head screw 4X12	33	SJ-730183	Zigzag regulate rod
5	SJ-000087908	T screw 3X8	34	SJ-000001104	Snap ring E-3
6	SJ-000081407	+-binding head screw 4X8			
7	SJ-168070	Spool pin			
8	SJ-000002208	Snap ring CS-6			
9	SJ-168210005	Handle			
10	SJ-168211	Threading guide (A)			
11	SJ-168212	Threading guide shrapnel			
12	SJ-321143000	Bobbin winder stopper			
13	SJ-168068	Front cover bracket			
14	SJ-000081706	+-binding head screw 4X14			
15	SJ-168088	Bobbin winder crank base			
16	SJ-168054	Bobbin winder crank			
17	SJ-266033008	Bobbin winder fell			
18	SJ-266032007	Bobbin winder shaft ring			
19	SJ-730028	Bobbin winder shaft			
20	SJ-000001207	Snap ring E-4			
21	SJ-360046003	Bobbin winder crank spring			
22	SJ-168075	Bobbin winder spring holder			
23	SJ-000081500	+-binding head screw 4X10			
24	SJ-168055	Clutch rod			
25	SJ-168056	Clutch rod spring			
26	SJ-266020006	Rubber cushion			
27	SJ-168502	Bobbin winder regulate lead shaft			
28	SJ-000010003	Rapid nut M4*0.7			
29	SJ-868234	Corrugated washer 9			



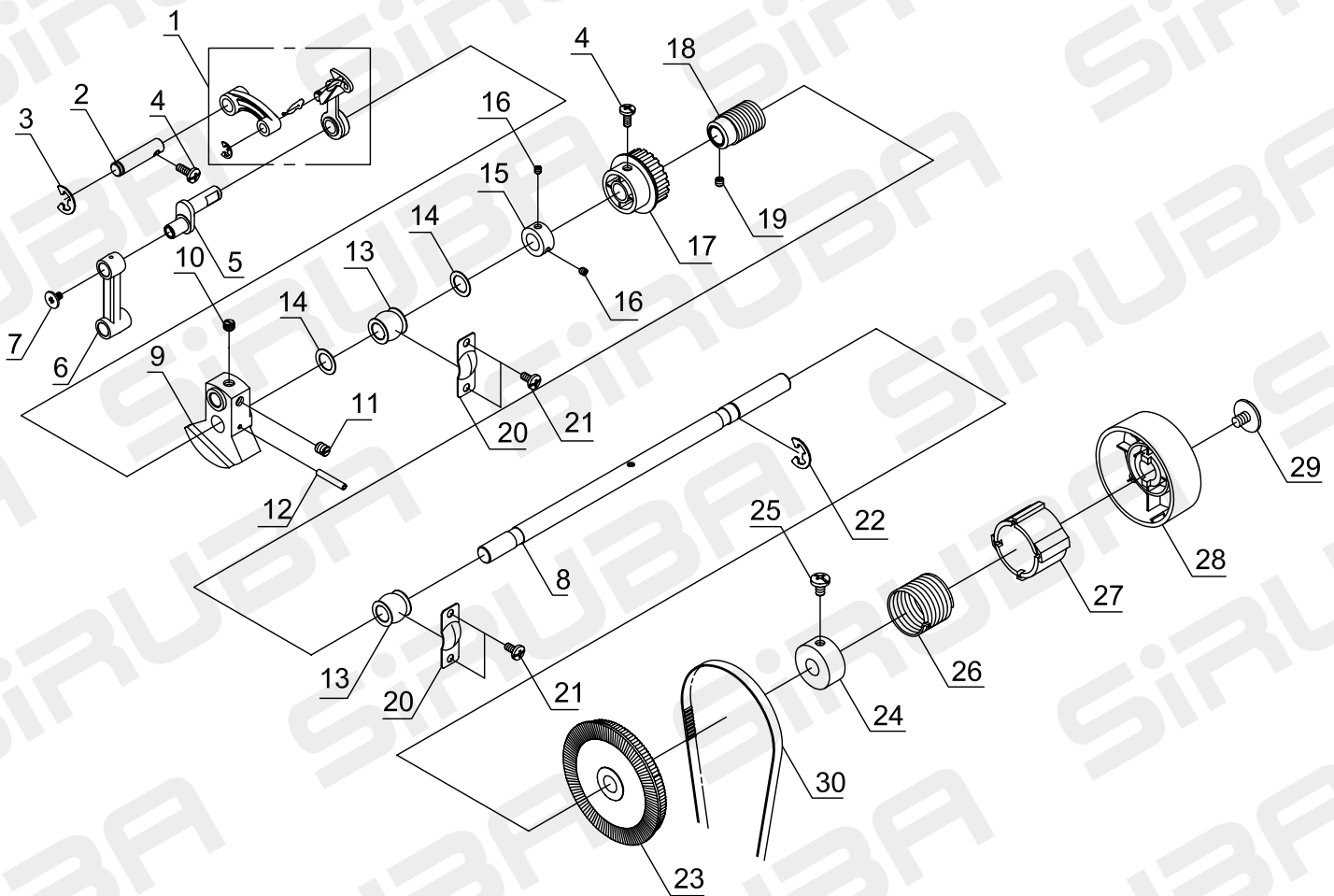
Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-168203	Face cover			
2	SJ-730301	Model Show Window			
3	SJ-168080	Front cover bracket			
4	SJ-000087300	— Pan head T screw 3X12			
5	SJ-000081706	— pinding head screw 4X14			
6	SJ-168071	Detachable foot			
7	SJ-000081407	— pinding head screw 4X8			
8	SJ-843024	Regulate screw			
9	SJ-000010003	Rapid nut M4*0.7			
10	SJ-266020006	Rubber cushion			
11	SJ-000082408	— pinding head screw 3X6			
12	SJ-000081304	— pinding head screw 4X6			
13	SJ-168201	Face plats			
14	SJ-000081418	— pinding head screw 4X8(cr)			
15	SJ-168205	DETACHABLE CASE COMPLETE			
16					
17	SJ-168048	Reverse feed crank			
18	SJ-Y-168011001	Reverse feed dial			
19	SJ-168047	Reverse feed crank base			
20	SJ-168050	Reverse feed crank stop shrapnel			
21	SJ-Y-168021	Reverse feed crank spring			
22	SJ-000001300	Snap ring E-5			
23	SJ-168049	Reverse feed rod			
24	SJ-000001104	Snap ring E-3			
25	SJ-168083	Face plate heat isolation			
26	SJ-168206	Daniel (small)			
27	SJ-168208	Daniel (large)			



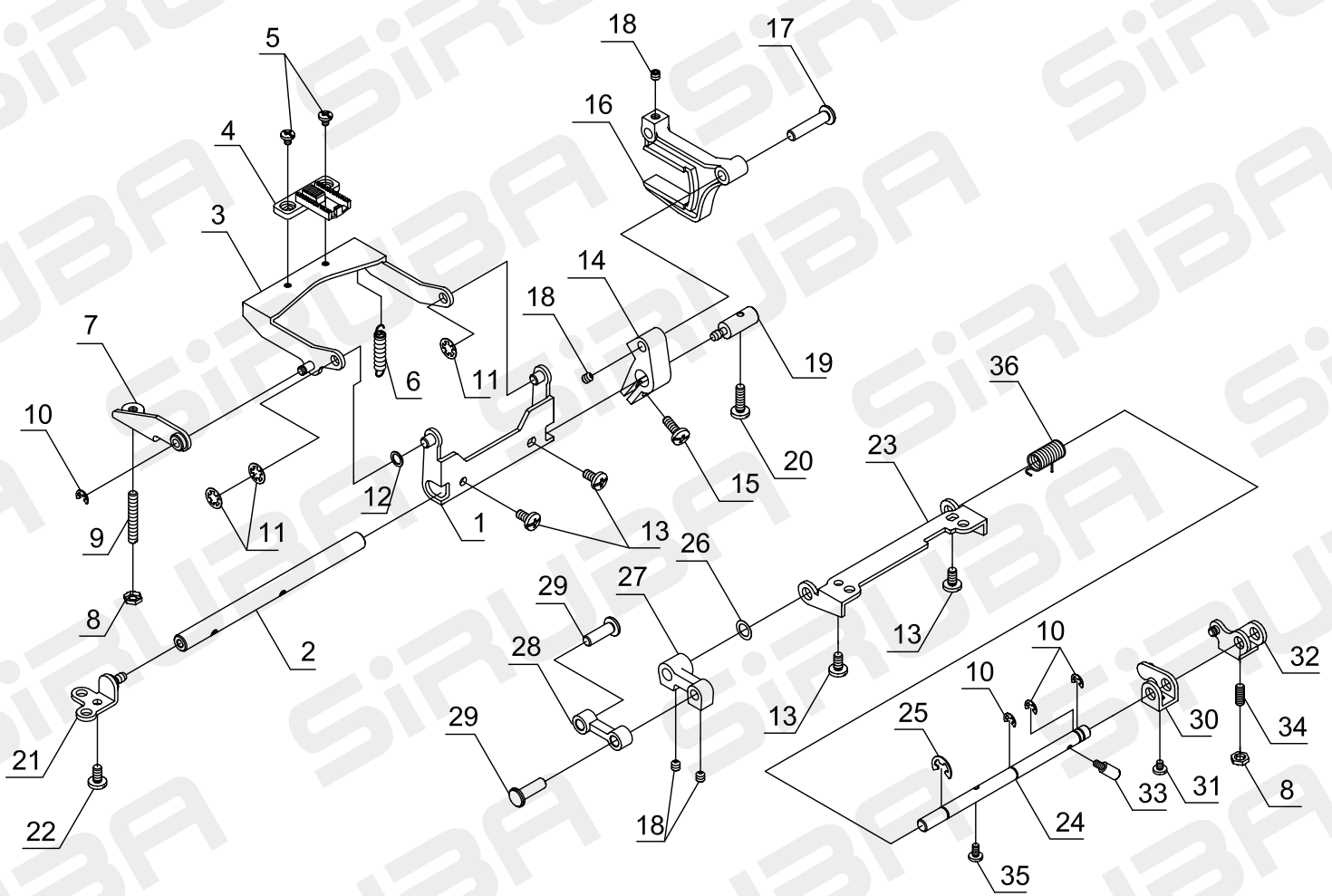
Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-730022	Thread tension regulate plate			
2	SJ-868060	Thread tension regulate flat (Right)			
3	SJ-868059	Middle plate			
4	SJ-868060	Thread tension regulate flat (Left)			
5	SJ-868138	Plain washer 5.6X15X1			
6	SJ-730110	Thread tension connecting plate			
7	SJ-868113	Spring set position plate			
8	SJ-868115	Thread tension regulate spring			
9	SJ-868118	Elastic regulator			
10	SJ-730023	Thread tension regulate plate			
11	SJ-868116	Thread tension regulator base shaft			
12	SJ-000082408	binding head screw 3X6			
13	SJ-868114057	Thread tension regulate dial			
14	SJ-730197	Thread tension regulate shaft			
15	SJ-868234	Corrugated washer 9 m/m			
16	SJ-000081304	binding head screw 4X6			
17	SJ-168204	Threading guide			
18	SJ-168066	Threading guide spring			
19	SJ-730019	Threading guide shaft			
20	SJ-000012200	Plain washer 4X7X0.4			
21	SJ-000071002	Hexagon nut 3-3-5.5			
22	SJ-730105	thread take-up spring			
23	SJ-262026000	Spring set shaft			
24	SJ-000002404	Snap ring CS-4.5			
25	SJ-730020	threading guide shrapnel (B)			
26	SJ-730009	Front cover set plate			
27	SJ-000084709	Pan head screw 3X6			
28	SJ-000007008	Spring pin 1.6X10			



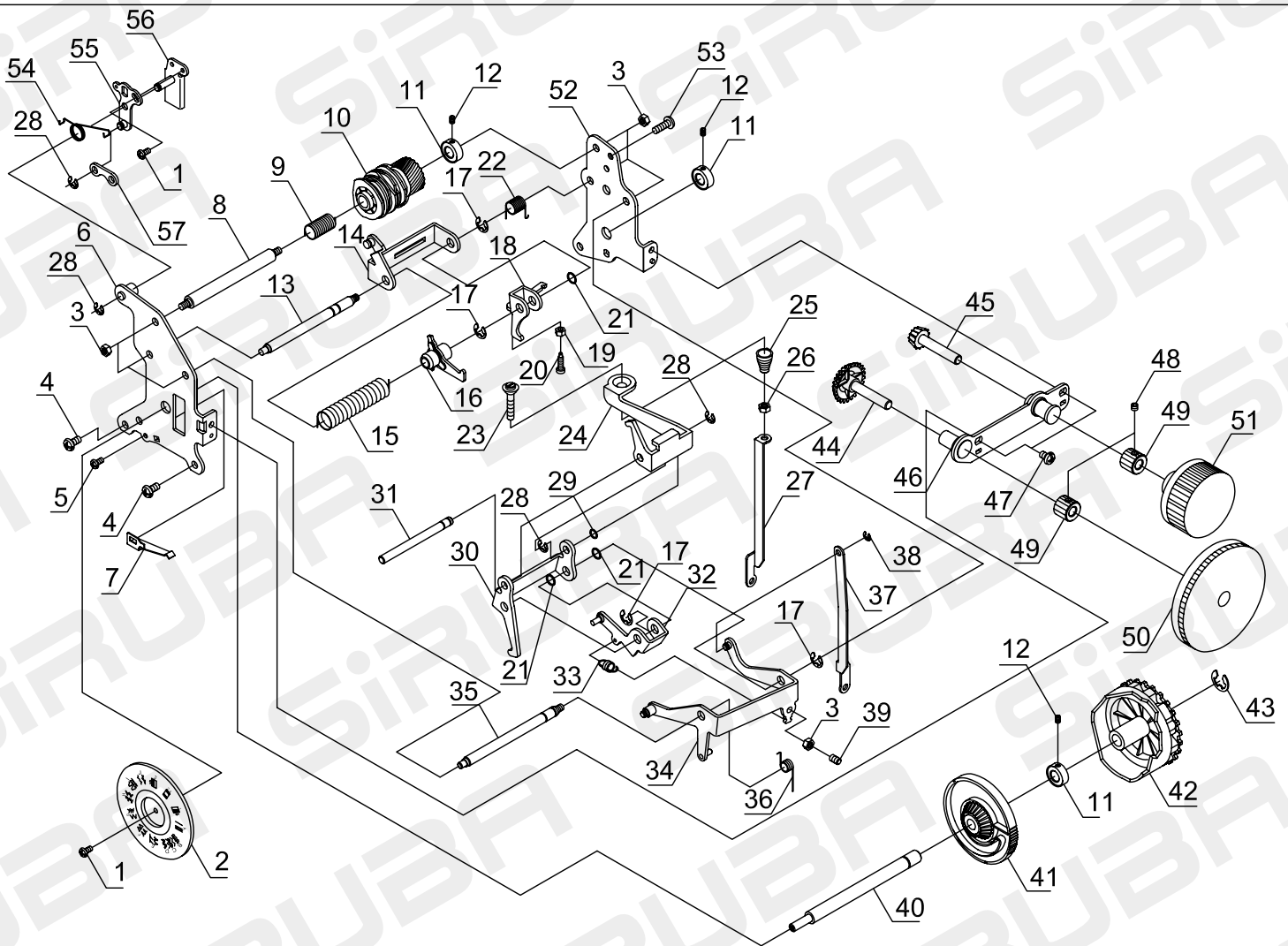
Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-218023	Bobbin			
2	SJ-128130	Bobbin case complete			
3	SJ-128129	Hook race			
4	SJ-730143	Hook race shaft			
5	SJ-730 168	Oil core			
6	SJ-730141	Hook race set body			
7	SJ-000013017	Thrust washer screw 6.2*9.5*0.13			
8	SJ-000084400	+pan head screw 4*8			
9	SJ-000079206	Hexagon socket screw 4*6			
10	SJ-296101	Needle plate			
11	SJ-760003	Slide plate			
12	SJ-266017000	Flat head set screw			
13	SJ-296103	Bobbin case thread stopper			
14	SJ-730174	Set screw (Bobbin case stop plate)			
15	SJ-760005	Slide plate spring			
16	SJ-760004	Switch			
17	SJ-760001	Slide plate shrapnel(r)			
18	SJ-760002	Slide plate shrapnel(L)			
19	SJ-730175	Set screw (slide shrapnel)			
20	SJ-730151	Bobbin case stop plate			
21	SJ-730174	Set screw (Bobbin case stop plate)			
22	SJ-168108	Stop shrapnel holder			
23	SJ-730152	Bobbin case stop shrapnel			
24	SJ-296105	Stop shrapnel base			
25	SJ-730176	T screw 2.6X6			



Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1			30	SJ-000093011	Motor belt (460-2GT)
2					
3					
4	SJ-168503	THREAD TAKE-UP COMPLETE			
5					
6					
7					
8	SJ-168008	Upper shaft			
9	SJ-168009	Thread take-up crank			
10	SJ-101040008	Set screw SM15/64-28X6.5			
11	SJ-574057006	Set screw SM15/64-28X4			
12	SJ-000006408	Spring pin 3X20			
13	SJ-268007209	Upper shaft bushing			
14	SJ-000013305	Thrust washer 10.2X15X0.5			
15	SJ-620060008	Upper shaft ring			
16	SJ-000079608	Hexagon socket screw 11/64*4			
17	SJ-168010	Timing gear A			
18	SJ-268004212	Upper shaft worm			
19	SJ-000079103	Hexagon socket screw 4X4			
20	SJ-268005220	Bushing plate			
21	SJ-000081407	+-binding head screw 4X8			
22	SJ-000001609	Span ring E-9			
23	SJ-168011	Timing pulley			
24	SJ-168012	Clutch bushing			
25	SJ-000079309	Hexagon socket screw 5X5			
26	SJ-868031	Clutch spring			
27	SJ-868030	Clutch			
28	SJ-168013	Hand wheel			
29	SJ-868024	Stop motion large screw			



Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-730138	Feed dog base crank	30	SJ-168059	SS regulate crank
2	SJ-730130	Feed rock shaft	31	SJ-000081304	+-binding head screw 4X6
3	SJ-168105	Feed dog base	32	SJ-168060	BH regulate crank
4	SJ-168100	Feed dog	33	SJ-730055	Feed regulate crank
5	SJ-000082305	+-binding head screw 3X5	34	SJ-000077008	Set screw 4X12
6	SJ-730139	Feed dog base spring	35	SJ-000082408	+-binding head screw 3X6
7	SJ-730117	Feed lifting crank	36	SJ-730053	Feed regulate spring
8	SJ-000010003	Rapid nut M4*0.7			
9	SJ-730171	Screw			
10	SJ-000001104	Snap ring E-3			
11	SJ-000002002	Snap ring CS-5			
12	SJ-281040009	Plain washer 5.1X7.3X0.5			
13	SJ-000081407	+-binding head screw 4X8			
14	SJ-730129	Feed rock crank			
15	SJ-000081603	Set screw 4X12			
16	SJ-730107	Feed driving rod			
17	SJ-730108	Feed driving rod shaft			
18	SJ-000079103	Hexagon socket screw 4X4			
19	SJ-730133	Feed rock shaft index pin			
20	SJ-000081706	+-binding head screw 4X14			
21	SJ-730132	Feed rock shaft index pin plate			
22	SJ-000084400	+-Pan head screw 4X8			
23	SJ-168057	Feed regulate shaft base			
24	SJ-168058	Feed regulate shaft			
25	SJ-000001300	Snap ring E-5			
26	SJ-000013017	Plain washer 6.2X9.5X0.13			
27	SJ-730048	Feed regulate crank			
28	SJ-730049	Feed regulate rod			
29	SJ-730052	Feed regulate set pin			



Key	Parts No	Name of Parts	Key	Parts No	Name of Parts
1	SJ-000082408	binding head screw 3X6	30	SJ-168031	SS selector crank
2	SJ-168095	Pattern indicator	31	SJ-168036	SS crank shaft
3	SJ-000071105	Hexagon nut 4-3-7	32	SJ-168046	BH crank
4	SJ-000081407	binding head screw 4X8	33	SJ-730056	Feed connecting crank spring
5	SJ-000082305	binding head screw 3X5	34	SJ-168037	Feed regulate crank
6	SJ-168089	Base (bornt)	35	SJ-168079	Feed regulate crank shaft
7	SJ-168020	feed regulate cam	36	SJ-168035	SS crank spring
8	SJ-168022	Pattern cam shaft	37	SJ-168039	Feed regulate rod
9	SJ-730040	Pattern cam spring	38	SJ-000001104	Snap ring E-3
10	SJ-168091	pattern cam	39	SJ-000077008	Set screw 4X8
11	SJ-268005417	Pattern cam shaft ring	40	SJ-168101	Pattern selector cam shaft
12	SJ-000079000	Hexagon socket screw 3X4	41	SJ-168024	Feed regulate cam
13	SJ-168038	Claw shaft	42	SJ-168092	Pattern selector cam
14	SJ-168028	Claw support bracket	43	SJ-000001505	Snap ring E-7
15	SJ-168030	Claw spring	44	SJ-168044	Feed dial gear
16	SJ-168029	Claw	45	SJ-168043	Pattern selector dial gear
17	SJ-000001300	Snap ring	46	SJ-168042	Detachable base
18	SJ-168026	Control crank	47	SJ-000081304	binding head screw 4X6
19	SJ-000071002	Hexagon nut 3-3-0.5	48	SJ-000079505	Hexagon socket screw 4X3
20	SJ-986129	Regulate screw	49	SJ-268007613	Stitch length ring
21	SJ-281040009	Plain washer 5.1X7.3X0.5	50	SJ-168209	Pattern regulator dial
22	SJ-168027	Control spring	51	SJ-168073	Pattern selector dial
23	SJ-168033	SSregulate screw	52	SJ-168041	Base (back)
24	SJ-168032	SSclaw	53	SJ-000081603	binding head screw 4X12
25	SJ-268006414	BH feed spring	54	SJ-168098	Zigzag regulator spring
26	SJ-000010003	Rapid nut M4*0.7	55	SJ-168085	Zigzag crank
27	SJ-168040	SS rod	56	SJ-168087	Zigzag regulator
28	SJ-000001207	Snap ring E-4	57	SJ-168086	Zigzag crank rod
29	SJ-266011004	Plain washer 5.1X10X0.5			



HSM-2517

高林股份有限公司 KAULIN MFG. CO., LTD.

The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.